

Date: Friday, 10/19/2007 7:42:18 AM
User: Chantal Lavoie

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	'S' LOCKING SEAL
Job Number :	35251		
Estimate Number :	10052		
P.O. Number :	N/A	Part Number :	D2126
This Issue :	10/19/2007	S.O. No. :	N/A
Prsht Rev. :	NC	Drawing Number :	D2126 REV. C
First Issue :	N/A	Project Number :	N/A
Previous Run :	34718	Drawing Revision :	C
		Material :	N/A
Written By :	Due Date :		11/12/2007
Checked & Approved By :	Qty:		500
Comment :	Um:		Each
Comment : Est Rev: B/99.03.29 Re-format, ECN 175 (Dwg to Rev. C) DM			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 4849

Make per Dwg D2126

Possible Supplier: Accurate Rubber: P/N: 110750004

Material release note required

2.0	110750004	Seal
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Comment: Qty.: 1.0000 f(s)/Unit Total : 500.0000 f(s)
Seal

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

7/11/08 (500)
7/11/13 (500)
2 boxes of 250

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7/11/13 500 (500)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: D Date: 8/11/14
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: 'S' LOCKING SEAL

Job Number: 35251

Part Number: D2126

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



558

Comment: FINAL INSPECTION/W/O RELEASE

12/07/14

Job Completion



u 11.13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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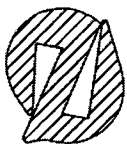
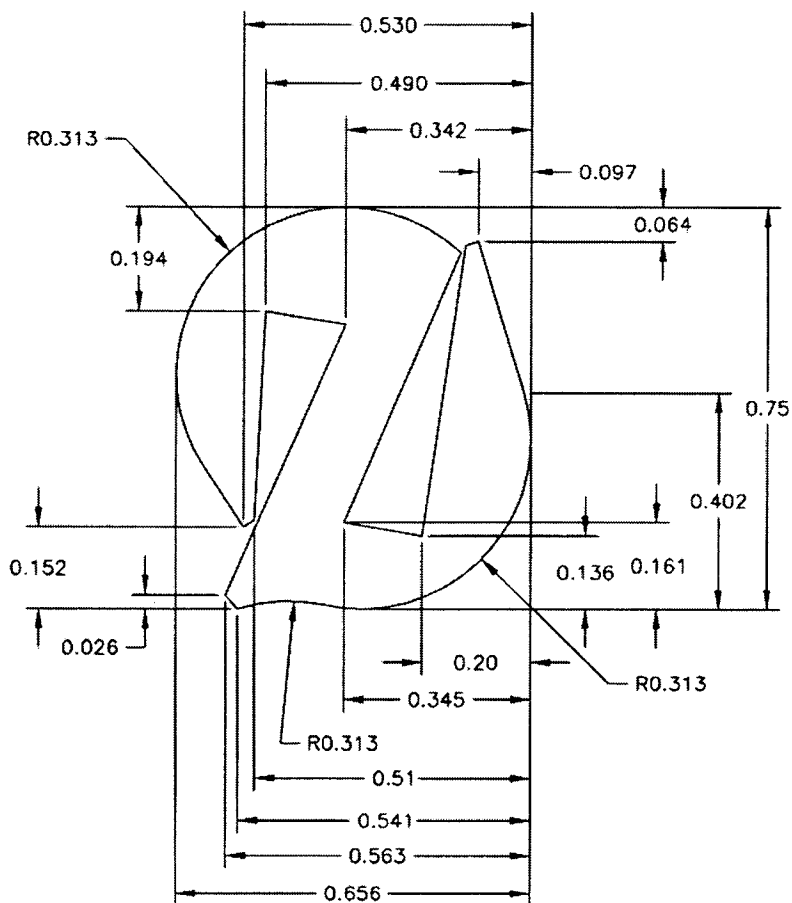
NOTE: Date & initial all entries

DART



RELEASED
99.03.15 KE

DESIGN	AE	DRAWN BY	AE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	AE	APPROVED	AE	REV. C
DATE	99.03.15	TITLE	D2126	SHEET 1 OF 1
			LOCKING SEAL	SCALE 3:1
A	92.03.16	NEW ISSUE		
B	98.12.01	REDRAWN: ADD PATTERN		
C	99.03.15	ADDED COMPLETE DIMENSIONS, REMOVED REFERENCE TO OTHER SUPPLIERS		



1:1 SCALE
DETAIL

D2126-XXXX LOCKING SEAL

LENGTH

EG: 87.5" LONG: D2126-0875
10" LONG: D2126-0100

POSSIBLE SUPPLIERS:

ACCURATE RUBBER
ITEM NUMBER 110750004
PER DIE NUMBER 631

NOTES:

MATERIAL: 85 DUROMETER NATURAL RUBBER/SBR
ALL DIMENSIONS ARE IN INCHES
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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0807110119

010:35251



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CERTIFICATE OF COMPLIANCE

Date : 11/01/2007

Customer : Dart Aerospace LTD

Customer P.O. # : P000004849


ACR W.O. # : 126704

Item # : 110750004

Item Description: # YAD- 2126 Locking Seal Extrusion

ACR Compound : F- 612

Date Shipped: 11/01/2007


This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.


Mohsen Ahmadi

(ACR GROUP INC. REPRESENTATIVE)